



TEK-KOTE KoverTek Semi Permanent Release agent range

Mould Cleaner

Product Description: Tek-Kote Mould Cleaner is a blend of organic solvents designed to remove dirt, grease and contaminants from a mould surface. The product is particularly efficient at removing silicone, wax or other types of build-up on the mould. Tek-Kote Mould Cleaner is designed not to soften or dull mould materials (such as GRP).

Recommended Uses: Tek-Kote Mould Cleaner should be used immediately prior to the application of Tek-Kote Sealers or Release Agents. Tek-Kote Mould Cleaner can be applied on any metallic or thermo set mould.

Product Benefits:

Efficient cleaner
Non-chlorinated solvents
Medium dry time
Versatile, can be used on all mould surfaces

Product Spec:

Appearance	Clear colourless liquid
Odour	Ketone / Hydrocarbon
Flash Point	<10°C
Application Type	Wipe
Shelf Life	36 months



Important:

Please read Safety Data Sheet before use.

Mould cleaning should be conducted in a well-ventilated area.

Solvent resistant gloves and eye protection must be worn during this process. Heavy build-up and resin deposits may be removed by an abrasive medium, e.g. polishing compound or even shot blasting, prior to using the Tek-Kote Mould Cleaner.

If necessary, polish mould to desired level of gloss prior to using the Tek-Kote Mould Cleaner.

Wipe Application Technique:

- 1) Generously apply Tek-Kote Mould Cleaner to a clean, dry cotton cloth.
- 2) Wipe over mould surface covering an area of approximately 0.5m².
- 3) With a second dry cloth, wipe off the wet film. Do not allow the wet film to dry before wiping off as this will simply re-deposit contaminants picked-up by the solvent. Continue wiping until the mould surface is dry.
- 4) Repeat steps 1-3 on the adjacent area. Ensure a good overlap with the previous area to ensure the entire mould surface is cleaned.
- 5) If either cloth becomes dirty, or if the second cloth becomes wet, replace with a fresh cloth and repeat steps 1-4.
- 6) Frequently re-apply Tek-Kote Mould Cleaner to the wet cloth.
- 7) Repeat until mould is completely cleaned.

Test: Visually inspect the mould for signs of dirt or streaks.

If necessary, repeat cleaning procedure in that area.

To test the cleanliness of the surface, apply a standard pressure sensitive tape (e.g. masking tape) to the mould surface. When the tape is removed from the surface, stiff resistance should be observed. If the tape fails to stick firmly, repeat cleaning procedure.

Note: If polishing a GRP mould, it is recommended that a non-wax containing polish be used. If a polish containing a wax is used, the wax produces an artificial gloss that will be removed by the Tek-Kote Mould Cleaner hence dulling the finish.

NB: The advice and information given in this data sheet is given freely and in good faith and is based upon data that we believe is reliable. The data herein is based on extensive laboratory testing and experience, but we cannot test for every eventuality. It is the customers Responsibility to ensure that the product is fit for their intended purpose. KoverTek cannot guarantee anything but the quality of the product and cannot be held responsible for results obtained.