

### 1. CHARACTERISTICS

The **NORCOL 306** is a semi flexible polyester bonding paste, without fiber, pre-accelerated and filled. It has a blue indicator of catalyse.

- Very unctuous flexible bonding paste designed to be used in machine application.
- Pre-accelerated bonding paste has been designed to polymerise at room temperature following addition of MEPK.
- Low shrinkage after curing avoids deformation of parts.
- Indicator of catalyse permits to check the good repartition of catalyst in bonding paste, so there is a homogeneous curing.

### 2. PROPERTIES OF LIQUID PUTTY

Brookfield viscosity (ISO 2555 - 23°C - sp95)	0,5 rpm : 2000 - 2600 (x1000) cP
Specific gravity (ICON 012)	1,42 - 1,46
No volatile content (ICON003)	75 - 80 %
Gel time (ICON 002) (23°C - 2% P MEC M50 sur 100 g)	7 - 12 minutes

### 3. PACKAGING

Available in kegs of 25 kg.

### 4. APPLICATION ADVICES

Mix the peroxide well, never put under 1% or over 3%.

### 5. STORAGE CONDITIONS AND HANDLING

Storage life: bonding paste **NORCOL 306** is stable for 6 months from date of production. The product must be stored in original closed packaging at a temperature between 15°C and 25°C, away from direct sunlight.

It is the responsibility of the **customer** to assure that the product is used in good conditions overall before the date limitation mentioned on the keg.

This bonding paste is subject to the Highly Flammable Liquids Regulations.

#### **IMPORTANT**

*All of the results obtained according to trials in our laboratory. However, we don't be responsible of manufactured parts with **NORCOL 306**, if the application conditions specified are not respected.*

*It is imperative that the user must also ensure that his application and his process are appropriate for this product to be used. We hereby the conformity of our products with the above specifications. We cannot be responsible for any damage caused by misuse of this product or use of the product for an application not covered in the design.*