

1. CHARACTERISTICS

NORCOL 304 D060 is a bonding paste without fiber, colorless, a specific gravity of 0.60 and pre-accelerated. It has a blue indicator of catalyse in standard version.

- Flexible bonding paste, well unctuous which enables an easy application with spatula or notched hackle.
- Polyester bonding paste pre-accelerated, which cures at room temperature following addition of MEKP.
- Low density to bond pieces like sandwiches, with balsa, PU, PVC foam...
- This bonding paste may be used to assembling polyester parts.
- Indicator of catalyse permits to check the good repartition of catalyst in bonding paste, so there is a homogeneous curing.

2. PROPERTIES OF LIQUID BONDING PASTE

Brookfield viscosity (ISO 2555 - 23°C - sp95)	0.5 rpm : 800 - 1100 (x 1000) cP
Specific gravity (ICON 012)	0.57 - 0.63 g/cm ³
Gel time (ICON 002) (23°C - 2% MEKP on 100 g)	15 - 21 minutes
No volatile content (ICON 003)	60 - 65%

3. APPLICATION ADVISES

Mix well peroxide catalyst,

Percentage of catalyst to add: from 1% to 3% (never use less catalyst or more catalyst)

4. PACKAGING

Available in cans of 15 kg.

5. STORAGE CONDITIONS AND HANDLING

Storage life: bonding paste **CD 304 D060** is stable for 6 months from date of production. The product must be stored in original closed packaging at a temperature between 15°C and 25°C, away from direct sunlight.

It is the responsibility of the customer to assure that the product is used in good conditions overall before the date limitation mentioned on the keg.

This bonding paste is subject to the Highly Flammable Liquids Regulations.

IMPORTANT

*All of the results obtained according to trials in our laboratory. However, we don't be responsible of manufactured parts with **CD 304 D060**, if the application conditions specified are not respected.*

It is imperative that the user must also ensure that his application and his process are appropriate for this product to be used. We hereby the conformity of our products with the above specifications. We cannot be responsible for any damage caused by misuse of this product or use of the product for an application not covered in the design.